FDDU Procedures for Capillary Electrophoresis using the 3500xL

1 Scope

These procedures apply to DNA personnel that prepare daughter plates of samples amplified with the GlobalFiler[®] Express PCR Amplification Kit followed by the separation and detection by capillary electrophoresis (CE) with an Applied Biosystems (AB) 3500xL Series Genetic Analyzer in the Federal DNA Database Unit (FDDU).

2 Equipment/Materials/Reagents

Equipment/Materials

- General Laboratory Supplies (e.g., pipettes, tubes)
- Barcode printer with appropriately sized labels (2.0" x 0.5" or equivalent)
- Barcode Scanner, Hand-held (Symbol LS4000i, 4008i, LS4071 or equivalent)
- STACS (Sample Tracking and Control System) Software (STACS DNA Inc.), version 6.0 or higher
- Robotic Workstation (Tecan EVO 150/200)
 - o Tecan EVOware Software, version 2.0 or higher (Tecan)
- 96-Well Sample (MicroAmp) Plates (Applied BioSystems or equivalent)
- 96-Well Plate Septa (Applied BioSystems or equivalent)
- Plate Sealer, microplate (Agilent Plate Loc or equivalent) with heat sealing plastic
- Thermal Cycler (Applied BioSystems GeneAmp® PCR System 9700 or ProFlexTM PCR System)
- Optical Compression Pad (Applied BioSystem or equivalent)
- 3500xL Genetic Analyzer (Applied BioSystems)
 - 3500 Series Data Collection Software, version 3.1 or higher (Applied BioSystems)
 - o 96-Well Plate Base and Retainer (Applied BioSystems or equivalent)
 - o 24-Capillary Array (3500xL), 36 cm (Applied BioSystems)

Reagents

- GlobalFiler® Express Allelic Ladder (Applied Biosystems)
- Hi-DiTM Formamide (Applied BioSystems or equivalent)
- GeneScan 600 LIZ [®] Size Standard v2.0 (Applied BioSystems)
- Anode Buffer Container (ABC), (Applied BioSystems)
- Cathode Buffer Container (CBC), (Applied BioSystems)
- Performance Optimized Polymer, AB 3500xL POP-4[™], 384 sample pouch or 960 sample pouch (Applied BioSystems)
- Bleach, 3% (household or equivalent)
- LiquinoxTM Critical Cleaning Liquid Detergent (Alconox or equivalent)
- DS-36 Matrix Standard Kit (Dye Set J6) (Applied BioSystems)
- Conditioning Reagent, (Applied BioSystems)

3 Standards and Controls

The following controls are included on each amplification plate and will be transferred for capillary electrophoresis. These controls will be interpreted according to the criteria in the applicable FDDU Procedure (i.e., FDDU 315).

GlobalFiler Express (GFE)
Negative (aka Combo)
Blood/Buccal Internal Standard (BIS)

4 Procedures

Refer to DNA Procedure Introduction (i.e., DNA QA 600) for applicable laboratory quality assurance and cleaning instructions.

When using a Robotic Workstation, ensure general instrument cleaning and maintenance is done prior to use, as needed. See the FDDU amplification procedure (i.e., FDDU 305) Appendix A for additional guidance.

4.1 Post Amplification Incubation

- **4.1.1** Load each 96-Well amplification plate into a thermal cycler and place an ABI Optical Compression Pad on each plate. Close the thermal cycler.
- **4.1.2** Select the appropriate method on the thermal cycler and ensure that the method displayed on the instrument screen matches the method outlined below:

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HOLD 60°C for up to 20 minutes HOLD 4°C Forever (\infty)
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- **4.1.3** Start the thermal cycler. Ensure that the reaction volume is 15 μl and the ramp speed is 9600 on a 9700 or GeneAmpTMPCR System 9700 simulation mode on a ProFlex.
- **4.1.4** Ensure the *Thermal Cycler Bar Code* and the *Plate Bar Code* for each plate to be incubated has been scanned into STACS.
- **4.1.5** Indicate the result of the process in STACS as successful, failed or aborted. Comments and observations must be entered for plates with process failed results.

4.2 Electrophoresis Plate Preparation (EPP) Daughter Plate Creation

4.2.1 Create the daughter plate in STACS.

- **4.2.2** Upon completion of the daughter plate creation, STACS prints out plate barcodes with a daughter plate designation. Place each barcode accordingly, on the EPP MicroAmp plate and support base.
- **4.2.3** Scan the barcodes affixed to both the EPP MicroAmp plate and support base. STACS verifies the scanned barcodes.
- **4.2.4** Repeat for each plate that is being processed at EPP.

4.3 GS-600 [LIZ] v2.0 Formamide Preparation

4.3.1 Prepare the GS-600 [LIZ] v2.0 formamide. The solution is prepared by combining Hi-Di formamide with GS-600 [LIZ] size standard v2.0 in a 19:1 ratio. Extra wells should be included in the calculation for overage.

GS-600 [LIZ] v2.0 Formamide (per 96-Well daughter plate)					
Hi-Di TM Formamide (9.5µl per reaction)	950 μ1				
GS-600 [LIZ] size standard v2.0 (0.5µl per reaction)	50 μ1				

- **4.3.2** Ensure the preparation has been recorded in the *Chemical Preparation* module of STACS.
- **4.3.3** Store the GS-600 [LIZ] v2.0 formamide solution refrigerated and use within the same day as it was prepared.

4.4 Electrophoresis Plate Preparation (EPP)

The EPP procedure can be performed either manually or by the robotic workstation.

- **4.4.1** Quick-spin the 96-Well Amplification plate(s) for approximately 30 seconds.
- **4.4.2** Within STACS, select the daughter plate(s) to be processed and select the appropriate scenario.
- **4.4.2.1** Additionally, for automated processing only:
 - Scan the instrument barcode on the Tecan EVO Robotic Workstation.
 - Ensure the Robot Maintenance Checks have been performed.
 - Indicate whether each check passed.
- **4.4.3** Scan the barcode on each of the 96-Well Amplification plate(s), the EPP Daughter plate(s) and each reagent required for the selected scenario.
- **4.4.4** Select "Process" and proceed with the EPP procedure.

- **4.4.4.1** For manual processing, remove the seal cover from the 96-Well Amplification plate.
- **4.4.4.2** Additionally, for automated processing only:
 - STACS launches the robotic software for the Tecan EVO Robotic Workstation
 - If necessary, enter the appropriate user name and password at the robotic software log-in screen.
 - Verify that the appropriate EPP script has been opened.
 - Remove any plastic cover(s) on the 96-Well Amplification plate(s), if necessary.
 - Ensure the selected 96-Well Amplification plate(s), the corresponding EPP
 Daughter plate(s) and the required reagents have been loaded on to the instrument.
 Well A1 should be in the back right corner of the hotels.
 - Ensure the instrument has been properly flushed and no air bubbles are visible in the tubing or syringes.
 - Start the EPP script.
 - Indicate the number of plates to be processed.

The following EPP procedure will be performed manually or by the Robotic Workstation:

- **4.4.5** Aliquot 10 μl of the GS-600 [LIZ] v2.0 formamide solution into each well of the EPP Daughter plate(s).
- **4.4.6** Add 1 μl of PCR product from the 96-Well Amplification plate(s) to its corresponding sample well in the EPP Daughter plate(s) and 1 μl of the appropriate allelic ladder to the designated well(s) in the EPP Daughter plate(s).
- **4.4.7** The Tecan EVO Robotic Workstation will re-seal the 96-Well amplification plate(s) with a plastic cover. For manually processed plate(s), heat seal the 96-Well Amplification plate(s) with a plastic cover.
- **4.4.8** Visually inspect the EPP Daughter Plate(s).
- **4.4.9** Indicate the result in STACS as successful, failed or aborted. Comments and observations must be entered for plates with process failed results. If the plate(s) were processed on the Tecan EVO Robotic Workstation, indicate in STACS whether the bleach process was performed.
- **4.4.10** Ensure the EPP Daughter plate(s) are covered with septa.
- **4.4.11** Vortex (approximately 2 seconds) and quick-spin (approximately 30 seconds) the EPP Daughter Plate(s).
- **4.4.12** Return the 96-Well Amplification plate(s) to refrigerated storage in the post-amplification laboratory until data analysis has been completed, at which time the plate(s) can be discarded.

4.5 Electrophoresis Preparation Denature

- **4.5.1** Load the EPP Daughter Plate(s) into the thermal cycler(s). Close the thermal cycler.
- **4.5.2** Select the appropriate method on the thermal cycler and verify that the method displayed on the instrument screen matches the method outlined below:

HOLD 95°C 3 minutes

HOLD 4°C 3 minutes

HOLD 4° C Forever (∞)

- **4.5.3** Start the thermal cycler. Ensure that the reaction volume is 11 μl and the ramp speed is 9600 on a 9700 or GeneAMPTMPCR System 9700 simulation mode on a ProFlex.
- **4.5.4** Ensure the *Thermal Cycler Bar Code* and *EPP Daughter Plate Bar Code* for each plate to be denatured has been scanned into STACS.
- **4.5.5** Indicate the result of the process in STACS as successful, failed or aborted. Comments and observations must be entered for plates with process failed results.

4.6 Setting Up the 3500xL Genetic Analyzer (Sequencer)

NOTE: If sequencer general maintenance is required, refer to Appendix A for guidance.

- **4.6.1** Start the computer attached the 3500xL Genetic Analyzer (3500).
- **4.6.2** Ensure that the oven and all instrument doors are shut. Press the power button on the front of the analyzer to start the instrument. Ensure that the green status light is on before proceeding.
- **4.6.3** After the 3500 server monitor has fully initialized, log onto the workstation and then launch the 3500 Series Data Collection Software application.
- **4.6.4** Check consumable status in the dashboard. Replenish the consumables (e.g., POP-4, Anode Buffer Container [ABC], Cathode Buffer Container [CBC], or Array), if necessary. *Caution:* To avoid electrical arcing, all surfaces of the containers must be clean and dry.

Consumable		Frequency (whichever comes first)		
POP-4 (24-cap)	960 sample pouch	14 days, 960 samples, or 50 injections		
	384 sample pouch	14 days, 384 samples, or 20 injections		
ABC and CBC	24-cap	14 days or 100 injections		
Capillary Array	24-cap	As needed		

- **4.6.5** The oven may be turned on and the temperature set in advance to shorten the interval between run activation and execution. It takes approximately 10 minutes to reach the target temperature.
- **4.6.6** Ensure the chemicals/reagents/array required for the Genetic Analyzer have been defined and/or verified in STACS using the *Sequencer Configuration* module.
- **4.6.7** If necessary, ensure any changes to chemicals/reagents/array performed on the Genetic Analyzer have been recorded in STACS using the *Instrument Maintenance* module.

4.7 Post PCR and Sample Sheet Creation

In the *Post PCR* module, the type of Genetic Analyzer (*Sequencer*) to be used for capillary electrophoresis is selected, the reagents assigned to the sequencer are recorded and a sample sheet(s) generated.

- **4.7.1** Within STACS, scan the *Sequencer Bar Code* of the selected instrument that will be utilized to perform capillary electrophoresis.
- **4.7.2** Scan the barcode on the Electrophoresis (EPP) daughter plate(s) to be processed.
- **4.7.3** Specify the *Destination Directory* for the sample sheet(s) in STACS.
- **4.7.4** Create the sample sheets. STACS creates a sample sheet file with the same name as its corresponding EPP daughter plate barcode.

NOTE: If multiple injections of any FDDU samples and/or controls are required, the user may add the injections during the creation of the sample sheet or later in the Data Collection software of the sequencer.

4.7.5 Indicate the result of the process in STACS as successful, failed or aborted. Comments and observations must be entered for plates with process failed results.

4.8 Initiating Capillary Electrophoresis on a 3500xL Genetic Analyzer

- **4.8.1** Define the Plate Properties for the EPP daughter Plate to be run.
 - Record sample plate (barcode) information if needed.
 - Choose Workflow Assign Plate Contents from the navigation panel.
 - Select *Import* and browse to the STACS generated sample sheet file(s).
 - Select *Open* to import the Plate into the 3500 series Data Collection Software.
- **4.8.2** Review the plate contents for each imported plate in the Table View tab and bottom of the Assign Plate Contents screen
 - Ensure that the *Sample Name* column contains expected sample barcodes.
 - Ensure the Sample Type for Ladders and Controls fields are complete.

- Ensure the assigned Assay(s), *Results Group* and File Name Convention fields are correct for the selected instrument and sample/plate type.
- Use the edit button and/or pull down menus to make any necessary changes to the spreadsheet.
- Additional Assays may be created (saved in the Library) from the Workflow Assign Plate Contents screen that include multiple injections of all samples and/or controls the assay is applied to. Choose "Add From Library".
- Save the plate and any changes to the Library.

Repeat above steps to add a 2nd plate to be run on the Genetic Analyzer, if necessary.

NOTE: The parameters defined in an *Instrument Protocol* (dye set and run configuration) may vary between AB 3500xL Genetic Analyzers. The *Instrument Protocol*(s) for each instrument are available for reference.

4.8.3 Load Plates for the Run

- Ensure each AB 3500xL plate assembly has been securely prepared with the EPP Daughter Plate and the plate assemblies are properly seated in the autosampler with the instrument door closed.
- Click *Link Plate for Run* or *Load Plates for Run* in the navigation panel to assign the plate(s) from the plate library, and specify the position of the plate(s) in the autosampler (A and/or B).
- **4.8.4** Confirm that the linked plate(s) are in the correct position of the autosampler. Click *Create Injection List* to review the injection list and/or make any changes. Choose Preview Run on the left navigation panel before starting the run.
- **4.8.5** If necessary, to add injections of any FDDU samples and/or controls not added at Assign Plate Contents to the injection list:
 - Select the sample(s) to be injected multiple times by highlighting the appropriate row. Click *Duplicate* to add injection(s) immediately following the original injection or after all injections have finished.
 - The same Assay, Results Group and File Naming Convention parameters for the FDDU samples and/or controls in the original injection will be used. Select "OK" to save the plate.
- **4.8.6** Ensure there are no bubbles in the polymer delivery pump. The Data Collection Wizard for bubble removal may be run, if necessary.

4.8.7 Start the Run.

NOTE: The electrophoresis run can be monitored by selecting Monitor Run from the navigation panel.

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5 Sampling

Not applicable.

6 Calculations

Not applicable.

7 Measurement Uncertainty

Not applicable.

8 Limitations

The appropriate processing methods are selected for a plate based on the sample type added to the plate and the amplification kit to be used. Based on internal studies, only the combinations of processes listed below are approved for use.

Sample Type	Amp Kit	EPP	Genetic Analyzer		
Blood [Non-FTA] and Buccal [FTA and Non-FTA]	GlobalFiler Express (GFE)	Manual or Automated using a Tecan EVO Robotic Workstation	AB 3500xL		

9 Safety

9.1 Refer to the "Hazardous Waste Disposal" section of the *FBI Laboratory Safety Manual* for important information concerning proper disposal of the chemicals used in these procedures as well as the biohazardous wastes generated.

9.2 Procedural Specific Chemical Hazard:

- Formamide is a teratogen. Avoid inhalation, skin contact, or ingestion. Use nitrile gloves when handling. Dispose of unused portions in appropriate hazardous waste containers. Pregnant women must not handle formamide.
- Performance Optimized Polymer is caustic. Avoid inhalation, skin contact, or ingestion. Use gloves when handling. Dispose of unused portions in appropriate hazardous waste containers.

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10 References

FBI Laboratory Quality Assurance Manual.

FBI Laboratory Safety Manual.

DNA Procedures Manual.

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Rev#	Issue Date	History				
0	12/09/16	New document for the implementation of Globalfiler Express and				
		the 3500xL.				
1	12/02/19	1: Updated Scope to apply to DNA personnel				
		2, 4.1.3, 4.5.3, 10: Added ProFlex and parameters				
		4.8: Adjustments to steps for initiating the 3500 run				
		Appendix A: I.2: Added for polymer to come to room temp; II.5.f:				
		Clarified 2 pixel criteria; IV,V,&VI: Clarified that only 007 samples				
		are used for LIZ calculations.				

Approval

Redacted - Signatures on File

FDDU Unit Chief Date: 11/29/2019

DNA Technical Leader Date: 11/29/2019

Appendix A: CE Maintenance and Performance Verification Procedures

General maintenance and performance verification procedures are performed in accordance with the LOM practice and DNA procedure for equipment calibration and maintenance. General maintenance is generally performed at the intervals listed below. Performance verification of the genetic analyzer instruments will be conducted at the minimum frequency described in the DNA procedure for equipment calibration and maintenance.

3500xL General Maintenance	Recommended Interval				
Replace Polymer	14 days (or as required in procedure)				
Replace Buffer (Anode and Cathode)	14 days (or as required in procedure)				
Install New Array	As needed				
Flush pump chamber and channels	Weekly				
Flush pump trap	Monthly				
Database Cleanup	Weekly				
Data Backup	Weekly				
Disk Defragmentation	As needed				
Spatial Calibration	With array change or as needed				
Spectral Calibration	With array change or as needed				
GS600 LIZ Sensitivity Evaluation	Semiannually or after optical adjustment				

I. General Maintenance of the Applied Biosystems 3500xL

- 1. Flush the pump chamber and channels
 - a. From the Maintenance Wizards screen, click **Wash Pump and Channels**.
 - b. Follow the prompts in the Wash Wizard window. The Wash Pump and Channels wizard takes approximately 40 minutes to complete.
- 2. Replace polymer (POP-4) pouch. Allow refrigerated polymer to equilibrate to room temperature prior to first use. Follow prompts in Maintenance Wizards screen, select Replenish Polymer.
- 3. Replace Anode Buffer Container (ABC)
 - a. Allow refrigerated ABC to equilibrate to room temperature prior to first use. Do not remove seal.
 - b. Verify that buffer level is at or above the fill line and check that seal is intact
 - c. Invert the ABC, then tilt slightly to make sure most of the buffer is in the larger side of the container. There should be less than 1mL of the buffer remaining in the smaller side of container.
 - d. Verify that the buffer is at the fill line.
 - e. Peel off the seal at the top of the ABC. Place the ABC into the Anode end of the instrument, below the pump.
 - f. Close the instrument door and click **Refresh** on the Dashboard to update status after changing the ABC.
- 4. Replace the Cathode Buffer Container (CBC)
 - a. Allow refrigerated CBC to equilibrate to ambient temperature prior to first use.
 - b. Wipe away condensation on the CBC exterior with lint-free lab cloth.
 - c. Verify that buffer level is at or above the fill line and check that seal is intact.

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- d. Tilt the CBC back and forth gently to ensure that the buffer is distributed evenly across the container.
- e. Verify that the buffer is at or above the fill line.
- f. Place the container on a flat surface and peel off the seal.
- g. Wipe off any excess buffer on top of the CBC and ensure that the top of the container is dry.
- h. Place the appropriate septa on both sides of the CBC.
- i. Click the **Tray** button on the front panel to move the autosampler to the front position.
- j. Install the CBC on the autosampler. The CBC will click into the autosampler as the tabs are snapped into place.
- k. Close the instrument doors. Click **Refresh** from the Dashboard to update status after changing the CBC.
- 5. Maintenance of the storage databases used by the Data Collection software.
 - a. Open the appropriate results group folder and create a new backup folder using the naming convention, CE#XX_Backup_MMDDYY.
 - b. Move all plate folders into the newly created backup folder and then copy it to the appropriate CE Backup folder on the network. (Example: \\FS1\CE Backup)
- 6. Delete plate records from the database
 - a. From the navigation pane, select Library Plates and choose Manage Purge.
 - b. Allow the software the appropriate amount of time to delete the associated records and close the dialog box once complete.
- 7. Defragment the data storage (E:) hard drive using disk management in Windows system tools.

II. Array Change and Spatial Calibration

The capillary array will be changed as needed. The determination to change the array will be based upon a review of the quality of the data generated by the instrument.

- 1. From the Maintenance Wizards screen, click **Install Capillary Array**
- 2. Install the array as instructed by the wizard being careful not to leave fingerprints on the detection window.
 - a. Ensure the proper type (24-cap) and length (36 cm) is entered in the array information fields.
- 3. In the final step of the wizard you can choose to fill the array with polymer or click "finish" if the array will be filled during the spatial calibration.

A spatial calibration must be performed whenever a new array is installed or every time the detection cell window is opened.

- 1. Select **Maintenance** in the navigation pane then select **Spatial Calibration**
- 2. Select **Fill** to fill the array with polymer before starting the calibration
- 3. Select **Perform OC Checks**
- 4. Click **Start Calibration** button to initiate the spatial calibration.
- 5. Select **Accept Results** to accept the spatial calibration if the following criteria are met:
 - a. Peaks of the spatial calibration are approximately the same height.
 - b. One marker(a cross) appears at the top (apex) of each peak in the profile.
 - c. No irregular peaks are contained in the profile

- d. RFU (relative fluorescence unit) values for the peaks are greater than 3000 for a 24-cap 3500xL array.
- e. Uniformity or peak height similarity values are 0.2
- f. The values for the Capillary spacing are ≤2 pixels

III. Spectral Calibration

A spectral calibration must be performed whenever a new array is installed or as needed (e.g., decrease in spectral separation, new dye set, or optical adjustment). A spectral plate may be injected several times within a 24 hour period; a fresh spectral plate should be used for each instrument being calibrated.

- 1. Combine 294 µl of formamide with 6 µl of DS-36 Matrix Standard for the J6 dye set.
- 2. Dispense 10 µl of solution into the first three columns (A1-H1, A2-H2, and A3-H3).
- 3. Spin down and denature plate on thermal cycler then place on instrument.
- 4. Access the Spectral Calibration screen: Select **Maintenance**, then select **Spectral Calibration** in the Navigation pane.
- 5. Select number of wells on the plate (e.g., 96 well plate) and specify plate position on instrument.
- 6. Select the chemistry standard and dye set for the calibration plate.
- 7. Select **Allow Borrowing.**
- 8. Click Start Run.

Pass Criteria: The data collection software indicates the pass/fail status of each capillary. The spectral calibration is acceptable if the following criteria are met, and there is proper separation between the color channels.

- 1. All capillaries have to meet the spectral Quality Value and Condition Number limits.
- 2. The passing Quality Value for J6 Dye Set is a minimum of 0.95.
- 3. The passing Condition Number value is a maximum of 8.0 for J6 Dye Set.
- 4. \leq 3 adjacent-capillary borrowing events allowed

The software gives a pass/fail status to each capillary. The user must evaluate the spectral profile traces and **Accept Results** or **Reject Results**.

IV. Performance Verification

Performance verification (PV) of the genetic analyzer instruments should be conducted at the minimum frequency described in the DNA procedure for equipment calibration and maintenance.

- 1. Using 007 amplified with the Globalfiler Express amplification kit for 26 cycles.
- 2. Prepare a stock solution in a 10:1 ratio of GS600LIZ/Formamide to 007 amplicon.
- 3. Add 11 µl of the stock solution to 21 wells in the first 3 columns of a plate.
- 4. Add 10 μl of GS600LIZ/Formamide and 1 μl of Globalfiler Express ladder to the remaining 3 wells in the first 3 columns of the plate.
- 5. Inject the samples two times at the instrument's current injection setting

Pass Criteria: A genetic analyzer will be deemed suitable for FDDU analysis if:

- 1. All peak heights of all alleles in the 007 positive control are greater than 175 RFU when analyzing the data with normalization.
- 2. Correct typing results obtained for 007.
- 3. The average peak heights of the 007 samples for the 11 GS600 LIZ peaks used for normalization is between 1675 and 5025 RFU when analyzing the data without normalization.

The following are the 11 peaks used for normalization:										
200	220	240	260	280	300	314	320	340	360	400

V. Quality Control of GS600 LIZ v2 Internal Size Standard

- 1. Prepare a plate using the instructions in section IV using the new lot of GS600 LIZ.
- 2. Run the plate on an appropriate 3500xL instrument.
- 3. Analyze the data without normalization.
- 4. The sensitivity of the new lot will be accepted if the average peak heights of the 007 samples for the 11 GS600 LIZ peaks used for normalization (listed above) is between 1675 and 5025 RFU.
- 5. If the lot of GS600 does not meet sensitivity expectations, the assessment will be repeated. If the results are still deemed unsuitable, the Technical Leader will be consulted.

VI. Sensitivity Evaluation using GS600 LIZ v2

- 1. Prepare a plate(s) using the instructions in section IV. A single plate or multiple plates prepared with the stock solution may be used to evaluate multiple 3500xL instruments. Run the plate(s) on the appropriate 3500xL instrument(s). A plate prepared for or data generated from section IV may also be used for this evaluation.
- 2. Analyze the data without normalization.
- 3. The sensitivity of each instrument will be accepted if the average peak heights of the 007 samples for the 11 GS600 LIZ peaks used for normalization (listed above) is between 1675 and 5025 RFU.
- 4. If one or more instruments do not meet sensitivity expectations, the evaluation for that instrument will be repeated. If the results are still deemed unsuitable, the Technical Leader will be consulted.